

Designed and Installed Projects

Engine Assembly Plant

Bulk oil storage and transfer system PLC integrated with automated fill system.



Engine assembly plant is using portable tote tanks to deliver engine oil to automated fill stations on the assembly line. Two engine oils are being dispensed. The systems include secondary lower tanks and containments to provide continuous operation – no shut down when the tote runs empty. Levels in the secondary tanks are monitored and controlled through the PLC. Warning signals are initiated when the tote tank is empty and the system is operating on the lower tank. The systems are fully integrated with the automated fill system on the production line.

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